

Ship 25-26/05

Work Order ID 58961

May 20, 2010 11:51:08 AM



Page 1

Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Tuning

Start Date: 5/20/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/25/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3955

A

DSI 9464

B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9464-011
CHG001

8-10-05/05

HJ for BG 10/05/05

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-5 25 sf

Work Order ID 58961

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Item ID: DSI 9464-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube Tuning

Start Date: 5/20/10 Start Qty: 1.00

Cust Item ID:

Required Date: 5/25/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9464-011

Location:

PPP rev: DRAFT

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

4010/05/2610/05/26
CL10/05/26

Picklist Print

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Work Order ID: 58961

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Comments: IPP RevA: New issue DD verified by:EC
per ECN10-553 DD 10.04.19 verified by:EC

IPP Rev:B as

Start Date: 5/20/10

Required Date: 5/25/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D3955-041



Doubler Assembly

				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
				ST103	2							
				51580	2							
D3955-3		Manufactured	No		110	Each	1.0000	2				

D3955-3



Cover Plate

				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
				ST102	1							
				51579	1							
D3955-5		Manufactured	No		110	Each	1.0000	2				

D3955-5



Plate

				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
				ST103	1							
				51578	1							
D3955-7		Manufactured	No		110	Each	3.0000	6				

D3955-7



Plate

				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
				ST103	3							
				53253	3							



10-5-25



10-5-25



10-5-25



10-3-25

1358964 3X

3

Picklist Print

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Work Order ID: 58961

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Comments: IPP RevA: New issue DD verified by:EC
per ECN10-553 DD 10.04.19 verified byEC

IPP Rev:B as

Start Date: 5/20/10

Required Date: 5/25/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D3955-21



Gasket

Location

ST103

Loc Qty

12

Loc Code

110

Each

1.0000

2

~~135745~~ 10-5-25

D3955-23



Template

Manufactured

No

Location

ST103

Loc Qty

1

Loc Code

110

Each

691.0000

38

10-5-25
1X B58965

CR3212-4-04



Cherry Rivet

Purchased

No

Location

ST311

Loc Qty

691

Loc Code

112314

291

113644

200

113749

200

110

Each

955.0000

4

10-5-25

AN3-5A



Bolt

Purchased

No

Location

ST350

Loc Qty

955

Loc Code

105057

955

10-5-25

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Parent Item Name: Skidtube Tuning

Comments: IPP RevA: New issue DD verified by:EC
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IPP Rev:B as

Start Date: 5/20/10

Required Date: 5/25/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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5 AN3-6A
Bolt

Location	Loc Qty	Loc Code
ST351	185	

113359

185

5 AN3-7A
Bolt

Purchased No

110 Each 59.0000

Location	Loc Qty	Loc Code
ST351	59	

113539

14

114227

45

5 AN3-10A
Bolt

Purchased No

110 Each 70.0000

Location	Loc Qty	Loc Code
ST351	70	

114330

70

6 NAS1149D0332J
Washer

Purchased No

110 Each 435.0000

Location	Loc Qty	Loc Code
FP	100	

113644

100

ST298

335

112794

15

113237

120

114348

200

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Picklist Print

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Start Date: 5/20/10

Required Date: 5/25/10

Comments: IPP RevA: New issue DD verified by:EC
per ECN10-553 DD 10.04.19 verified byEC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			110	Each	1,856.000	2			



Nut



10-5-25

5

Location

Loc Qty

Loc Code

ST300

1856

113537

20

113644

336

114523

1000

114718

500

2

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Shop Packet Print

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